

**TABLE 67**

**SAMPLING PLAN FOR CANNED AND PACKAGED PRODUCTS  
ON NORMAL OR INCREASED (MONITORING) LEVEL INSPECTION (SP6)**

PLAN NO.	LOT SIZE (POUNDS)	SAMPLE SIZE WEIGHT OF IMMEDIATE CONTAINER (LBS)		ACCEPT AND REJECT CRITERIA					
		5 LBS OR LESS	OVER 5 LBS *	CRITICAL		MAJOR		TOTAL	
				AC	RE	AC	RE	AC	RE
1	LESS THAN OR EQUAL TO 500	MAXIMUM OF 2 PACKAGES NOT TO EXCEED 10 LBS	2 PACKAGES or 2 SITES	0	1	0	1	3	4
2	501 - 5,000	MAXIMUM OF 10 PACKAGES NOT TO EXCEED 15 LBS	3 PACKAGES or 3 SITES	0	1	0	1	5	6
3	5001- 50,000	MAXIMUM OF 20 PACKAGES NOT TO EXCEED 30 LBS	6 PACKAGES or 6 SITES	0	1	1	2	9	10
4	50,001 OR OVER	MAXIMUM OF 50 PACKAGES NOT TO EXCEED 60 LBS	12 PACKAGES or 12 SITES	0	1	2	3	16	17

\* NOTE: When sampling bulk packed canned & packaged product in combo bins or totes, 12 pounds will be selected from each sample site for product examination